

XCEL PRODUCTS, INC.



eco-Board™XP Expanded Polystyrene

eco-Board™ XP features a smooth, high quality print surface that is superior to expanded PVC products in the market. eco-Board XP board is a **PVC FREE** board comprised of expanded closed-cell High Impact Polystyrene (HIPS), formulated and engineered for screen printing, digital UV flatbed printing and easy fabrication.

In addition to the stock sizes, ēco-Board XP is also available in custom sizes, colors and gauges from .080" to .300" thickness.

Product Attributes

- PVC free
- · High quality print surface
- · Lightweight and durable
- Consistent gauge tolerance
- · Vibrant edge color when routed
- 20% stiffer than PVC board solutions
- Fast custom color matching service (days not weeks)
- Custom sizes, gauges and colors with low minimums
- Lighter and stiffer boards offer more hanging options



Stock Sizes:

White - 3mm nominal (.110") x 50" x 100" Sheets White - 6mm nominal (.220") x 50" x 100" Sheets

Custom gauges, sizes and colors available upon request

PRINTER TYPE / INK COMPATIBILITY

Digital / Inkjet - UV-Cured (Flatbed Only) Screen - Conventional, UV-Cured



Recommended Printing & Fabrication

- Digital Printing (UV or LED Cured)
- Screen Printing (UV or Conventional)
- Mounting with Pressure-Sensitive Adhesive
- Routing SUPERIOR EDGE QUALITY AND COLOR
- Saw Cutting
- Drilling
- Heat Bending / Forming Curves
- Knife Cutting (multiple passes may be required)
- Die Cut/Punch (heated dies may be required)

Xcel Products, Inc. does not represent, warrant or guarantee that all inks will adhere to this media. Xcel recommends testing the product for all intended applications and print technologies.

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